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# The partnership between OEM supplier and system manufacturer-an example for Total Quality Manager

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### **Abstract:**

Today's telecommunication systems contain a large proportion of products frc **suppliers**, i.e. OEM products. These products exert a major influence on the reliability of the systems and, consequently, on the telecommunication netwo assurance that these products can be supplied with uniformly high **quality** th the entire life cycle of the system has thus become an important task within t total **quality** management (TQM). The introduction of OEM products in syster Public Switching Division of Siemens AG follows a phase plan similar to the de process plan. It comprises the stages evaluation/**selection**, **qualification** inc functional and environmental tests, as well as integration into the system and Existing certifications, such as ISO 9001/9002, as well as tests and field trials OEM **supplier** are taken into account. Quick and successful introduction of OE depends, to a large extent, on the OEM **supplier**'s willingness to cooperate at understanding the importance of TQM

#### **Index Terms:**

quality control reliability telecommunication equipment telecommunication networks telecommunication systems ISO 9001/9002 OEM products OEM supplier Siemens environmental tests field trials functional tests life cycle product evaluation/selectio qualification quality reliability system integration system manufacturer telecommunication systems total quality management